**Description**

Anopril™ is a low density porous prilled grade of ammonium nitrate specifically formulated for use as an oxidizer in blasting agents.

Anopril™ is manufactured using Sapphyr™ additive and manufacturing technology developed by Orica.

**Application**

Developed and manufactured by Orica for tropical conditions, Anopril™ can additionally be used in the manufacture of ammonium nitrate based solutions which are used to make precursors for blasting agents.

**Key Benefits**

- Anopril™ is a physically robust porous prill with a built in resistance to breakdown due to temperature cycling and abrasion.
- Its consistent bulk density and free flowing, low dust characteristics ensure reproducible collar heights and accurate operation of explosives mixing equipment.

**Safety Features**

Anopril™ is a strong oxidizing substance, which will react with organic materials, reducing agents and metal powders. Whilst not combustible on its own, Anopril™ supports combustion and increases the intensity of a fire.

Anopril™ is not readily detonated in unconfined conditions, but will react with materials such as strong reducing agents and metal powders.

When heated to decomposition, Anopril™ produces nitrous oxide and white ammonium nitrate mist and or brown fumes. Brown fumes indicate the presence of toxic oxides of nitrogen.

**Packaging**

Anopril™ is available in 1200kg single loop FIBC bags as well as in bulk form post debagging.

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**Technical Properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Total Nitrogen by mass</td>
<td>34.0% minimum</td>
</tr>
<tr>
<td>Ammonium Nitrate content</td>
<td>99.0% minimum</td>
</tr>
<tr>
<td>Free flow bulk density</td>
<td>0.72 to 0.80 g/cc</td>
</tr>
<tr>
<td>Solution pH (10% solution at 20°C)</td>
<td>4.5 – 6.0</td>
</tr>
<tr>
<td>Oil Absorption (w/w)</td>
<td>5.7% minimum</td>
</tr>
<tr>
<td>Moisture (w/w)</td>
<td>0.25% maximum</td>
</tr>
<tr>
<td>Size Distribution (w/w) 0.83mm – 3.3mm</td>
<td>95% minimum</td>
</tr>
<tr>
<td>Total organic carbon (w/w)</td>
<td>Not more than 0.2%</td>
</tr>
</tbody>
</table>

**Storage and Handling**

**Product Classification**

- **Authorised Name:** Anopril™
- **Proper Shipping Name:** Ammonium Nitrate
- **UN No:** 1942
- **Class Code:** 5.1 (oxidizing substance)
- **Packaging Group:** III
- **Hazchem Code:** 1Y

This product is classified as a Hazardous Chemical and as a Dangerous Good. All regulations pertaining to the handling and use of such oxidizing substances apply.

**Storage and Transport**

Anopril™ in bulk bags should be stored in a cool, well ventilated area, away from sources of heat or ignition and incompatible materials. It should be kept dry.

Ammonium nitrate stores are required to meet certain minimum standards and in most cases require licensing as per local regulations. Reference should be made to the appropriate standards/regulations of the country or local jurisdiction for the storage and handling of oxidizing substances.

Ammonium nitrate is required to be transported in strict accordance with the UN publication “Recommendation on the Transport of Dangerous Goods - Model Regulations” and the “International Maritime Dangerous Goods Code”. In Australia it must also be transported in accordance with the current
edition of the “Australian Code for the Transport of Dangerous Goods by Road and Rail.” Special requirements may be required for movement across wharves in some jurisdictions and countries.

Specific local regulations may apply relating to security controls for this product including security clearance and licensing of individuals and organisations involved in the Chain of Responsibility for ammonium nitrate. Further information is available on the Safety Data Sheet for Ammonium Nitrate.

Disposal
Disposal of strong oxidizing substances can be hazardous. Methods for safe disposal of oxidizing substances may vary depending on the user's situation. Please contact a local Orica representative for information on safe practices.

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Emergency Telephone Numbers
Within (Country): 1800 033 111
Outside (country): 61 3 9663 2130